



## ESL ELECTROSCIENCE

CERAMIC TAPES &  
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# SOLAR CELL SILVER ALUMINIUM PASTE

# 9926

## Pure Silver Conductor for Back Surface Solderable Pad

ESL 9926 is designed for the metallization of single crystal and polycrystalline silicon solar cells. The 9926 is designed to be used for the back-surface of the silicon wafer. The paste requires firing in a range of 625°C-850°C with a very short cycle of about 5-8 seconds at the peak temperature.

The recommended materials to be used in conjunction with 9926 are 9980 Series front-surface silver and 2590 Series back-surface aluminium metallisations.

### PASTE DATA

**Rheology:** Thixotropic screen-printable paste

**Viscosity:**  
(Brookfield RVT, 10rpm,  
ABZ Spindle, 25.5 ± 0.5 °C) 175 ± 25 Pa.s

**Shelf Life (20 - 25 °C):** 6 months

### PROCESSING

**Screen Mesh, Emulsion:** 325 S/S, 25 µm

**Levelling Time (at 20 °C):** 5 - 10 min

**Drying Time (at 125 °C):** 10 - 15 min

**Firing Temperature Range:** 625 - 850 °C  
Time above 600 °C: typically 5 - 8 sec

**Substrate for Calibration:** 96% alumina

**Thinner:** ESL 401

ESL Europe (KOP) 9926 0805-A

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See Caution and Disclaimer on page 2.

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**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapours emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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