



## ESL ELECTROSCIENCE

CERAMIC TAPES &  
THICK-FILM MATERIALS

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# CEREMT GOLD CONDUCTOR

# 8813-G

**RoHS Compliant\* • For use with Aluminium Nitride Substrates**

ESL 8813-G is a newly developed gold conductor especially formulated for AlN. It can be used for 25 and 50 micrometer gold wire bonding. ESL 8813-G is designed to not dry on the screen and can be printed with 125 micrometer lines and spaces.

## PASTE DATA

<b>Rheology:</b>	Thixotropic, screen-printable paste
<b>Viscosity:</b> (Brookfield RVT, 10 rpm, ABZ spindle, 25.5 ± 0.5 °C)	285 ± 25 Pa.s
<b>Bonding Mechanism:</b>	Mixed
<b>Shelf Life (20 - 25 °C):</b>	6 months

## PROCESSING

<b>Screen Mesh, Emulsion:</b>	325 S/S, 25 µm
<b>Levelling Time (at 20°C):</b>	5 - 10 min
<b>Drying Time (at 125°C):</b>	10 - 15 min
<b>Firing Temperature:</b>	850°C
	Time at peak: 12 min
<b>Total Cycle Time:</b>	50 min
<b>Substrate for Calibration:</b>	aluminium nitride
<b>Thinner:</b>	ESL 401

ESL Europe (KOP) 8813-G 0703-New

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See Caution and Disclaimer on page 2.

## TYPICAL PROPERTIES

<b>Fired Thickness:</b>	10 - 14 µm
<b>Resistivity:</b>	< 6.0 mΩ/□
<b>Printing Resolution:</b> (line/space)	0.125 mm / 0.125 mm
<b>Thermosonic Au Wire Bond:</b>	
25 µm wire	≥ 9 g
50 µm wire	≥ 25 g

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\*None of the six substances referred to in the RoHS Directive (2002/95/EC) are used in the formulation of this product.

**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapours emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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